

# ENCOR<sup>®</sup> 4047

ADHESIVES / PSA

(FORMERLY ENCOR<sup>®</sup> E40047)

ARKEMA COATING RESINS

## Product Application details

ENCOR<sup>®</sup> 4047 is a high solids acrylic based formulation which dries into a film showing pressure sensitive properties. This product is stabilised with APE-free surfactants and is free from solvents and plasticizers.

ENCOR<sup>®</sup> 4047 has been designed for the production of permanent PSA materials such as one and double side tapes for multiple applications (PU and PE foams, leather, fabrics,...)

## Performance Benefits

- High solids
- Coater ready. Suitable for knife and reverse roll coating systems
- Excellent adhesion and tack
- Good adhesion to Low Surface Energy substrates
- Good heat resistance
- Formaldehyde free\*

\* product formulated without formaldehyde or formaldehyde releasers. During normal conditions of use, this binder does not generate formaldehyde

## Polymer Type

- Acrylic Copolymer fomulated with tackifying resins

## Sales Specifications

Solid Content at 105°C, % (ISO 3251)	61 - 63
pH (ISO 976)	6,0 - 7,0
Viscosity at 23°C, mPa.s (Brookfield RVT , 20rpm) (ISO 2555)	5000 - 6500

## Other Characteristics<sup>1</sup>

Stabilizing system	A
Tg (DSC), °C	-30
Density / Specific Gravity at 23°C, g/ml (ISO 2811)	1,02
Average Particle size, nm (ISO 13321)	300
Liquid Surface Tension (mN/m)	30

<sup>1</sup> The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

## Typical Adhesive Properties<sup>1</sup>

90° Peel after 24h on SS, N/25mm (FTM 2)	18 - 25
Loop tack on SS, N (FTM 9)	20 - 25
Shear adhesion from SS, h (FTM 8 / 1kg, 1in <sup>2</sup> )	15 - 35
SAFT, °C (ASTM D-4498-95 / 1kg, 1 in <sup>2</sup> )	75 - 95

Test settings: Backing: Corona treated PET 23 µm ; Coating weight: 50g/m<sup>2</sup> ; SS: Stainless Steel

## Formulation Guidelines

According to the involved coating system and the final application, addition of specific defoamers can be required. Compatibility and dosage have to be carefully checked in advance. In the case of poor wetting it is suggested to decrease the surface tension with the addition of suitable wetting agents such as dioctyl sulfosuccinates.

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## Product Safety

Please refer to the corresponding Safety Data Sheet.

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## Storage & Handling

ENCOR® 4047 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided.

The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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